Screen Rack Assembly

Contents Of Box

Hardware Bag
(16) 1/4-20 x 1/2" bolts
(16) 1/4-20 nuts & lock washers
(8) 3/8-16 x 3/4" bolts
(12) 3/8-16 nuts & lock washers
Tools Required
- (2) 7/16 open end wrenches
- (2) 9/16 open end wrenches

Step 1: Assemble sides

Bolt together Upper Side Assembly and Lower Side Assembly with (2) Tie plates and 1/4” hardware. Tighten (8) 1/4 bolts with (2) 7/16 wrenches. Assemble both sides at this time.
See Pictures for reference.

Step 2: Attach Cross Supports

Bolt (4) Cross Supports onto one assembled side. Use (1) 3/8 bolt with a lock washer and nut to attach each support to the four corners of one side. Leave these bolts hand tight for now.
See Pictures for reference.

NOTE: You may need to tap the Cross Supports with a small hammer to get the tab to seat completely into Cross Support.
Step 3: Attach remaining side to Cross Supports

Carefully bring the remaining side over and attach all four Cross Supports to it the same way they were installed onto the first side using 3/8” hardware. Once all the bolts are installed and hand tight, proceed to tighten all 3/8 bolts that were installed during Steps 2&3 using (2) 9/16 wrenches. See Picture for visual reference.

Step 4: Install Wheels and stand up Screen Rack

Install (4) wheels onto bottom of Screen Rack using (1) Wheel, 3/8 nut, and 3/8 lock washer. **Tighten well** with (2) 9/16 wrenches. Once all wheels are installed, stand up the entire assembly. See pictures for references.