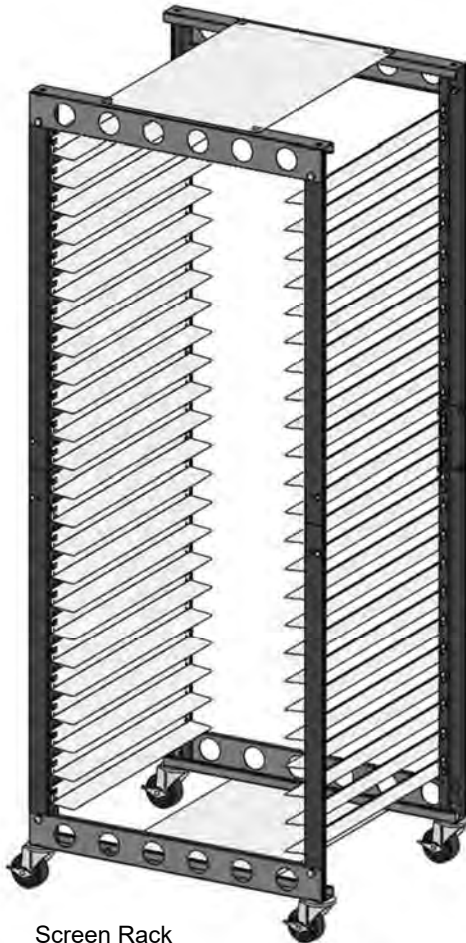
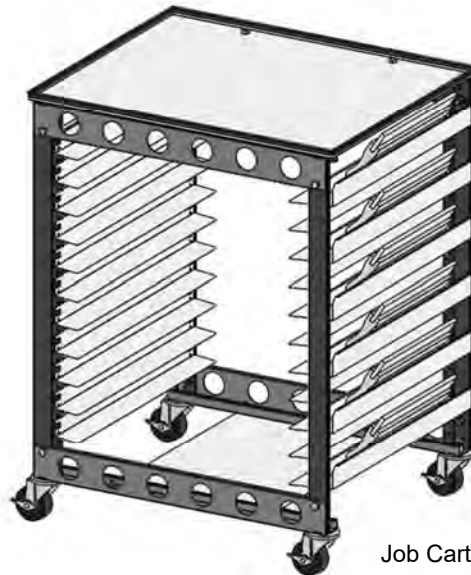


## Screen Rack & Job Cart Assembly



Screen Rack



Job Cart

### Contents

- **Component Identification**
- **Assembly**
- **Job Cart Accessories**

### Pg#

- 2**
- 3-6**
- 7-8**

**Vastex International, Inc.**  
**7 Emery St**  
**Bethlehem, Pa. 18015-1982 USA**  
**Phone# 610 625-2702 Fax# 610 625-2775**  
**Web Site [www.vastex.com](http://www.vastex.com)**

Authorized Representative in Europe:  
Certification Experts BV  
Nieuwstad 100 1381 CE Weesp,  
The Netherlands  
Tel : + 31 (0) 294 – 48 33 55  
Fax : + 31 (0) 294 – 41 46 87

### Vastex E-mail assistance

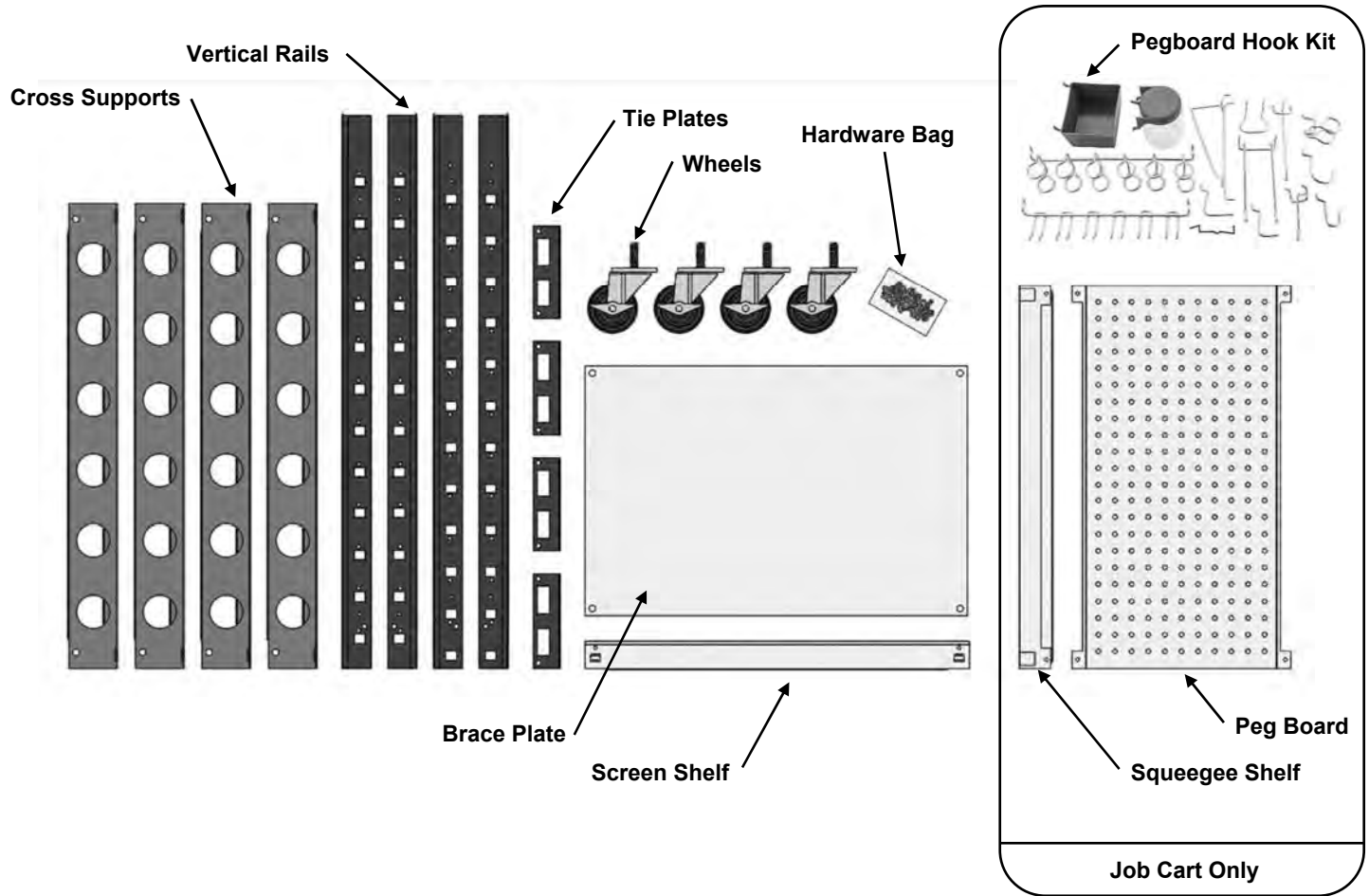
Purchasing & Product Info:  
**[sales@vastex.com](mailto:sales@vastex.com)**

Electrical Support:  
**[stech@vastex.com](mailto:stech@vastex.com)**

Tech Support, Mechanical Setup, and Operation:  
**[techsupport@vastex.com](mailto:techsupport@vastex.com)**

Screen Printing Issues & Support:  
**[printech@vastex.com](mailto:printech@vastex.com)**

# Component Identification



## Full Screen Rack Component List:

- (4) Cross Supports
- (8) Vertical Rails
- (4) Tie Plates
- (4) Wheels
- (2) Brace Plates
- (48) Screen Shelves
- (1) Hardware Bag

## Half Screen Rack Component List:

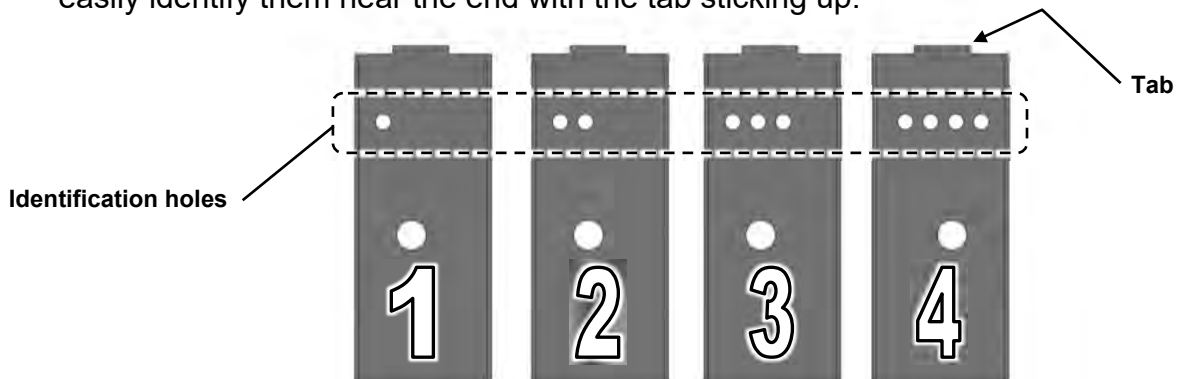
- (4) Cross Supports
- (4) Vertical Rails
- (4) Wheels
- (1) Brace Plate
- (22) Screen Shelves
- (1) Hardware Bag

## Job Cart Component List:

- (6) Squeegee Shelves
- (2) Peg Boards
- (1) Pegboard Hook Kit

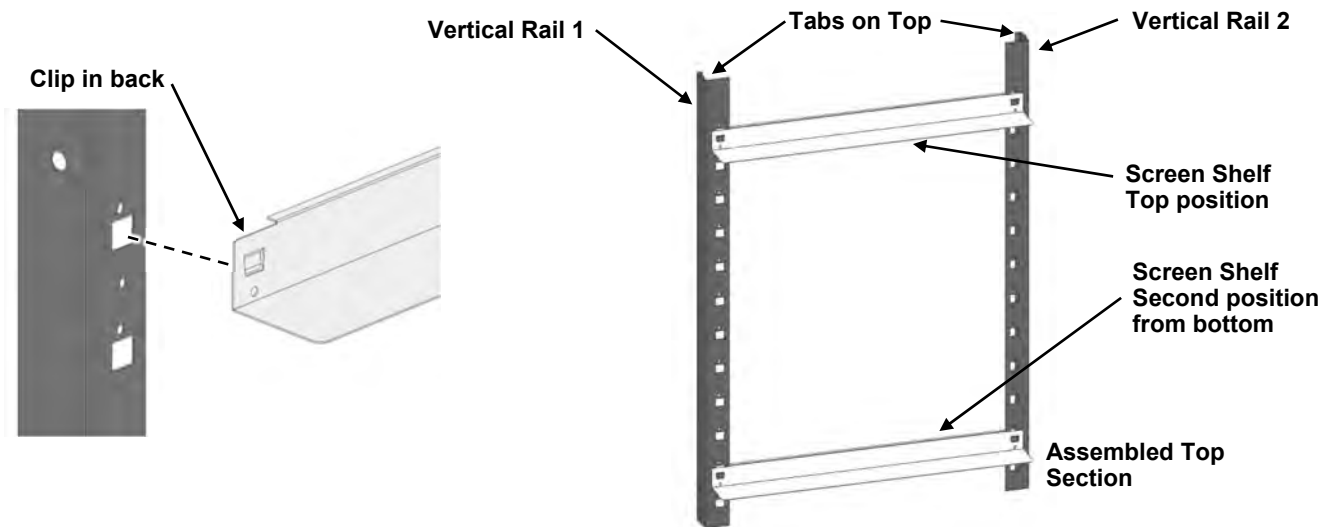
# Assembly

- 1) Find and locate your Vertical Rails. Each rail will have a set of holes in the bottom to easily identify them near the end with the tab sticking up.

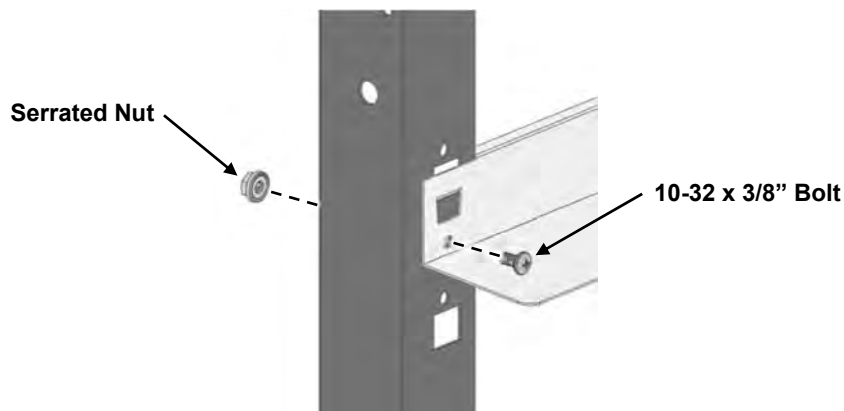


## Skip steps 2 and 3 for the Job Cart

- 2) Take (2) of the Screen Shelves and snap them into the Vertical Rails marked 1 and 2. Make sure the tabs on the rails are towards the top when assembling. The shelves have a clip on the back of them that will snap into the Vertical Rails. Make sure the shelves are in the top position and the second position from the bottom. See the image below.

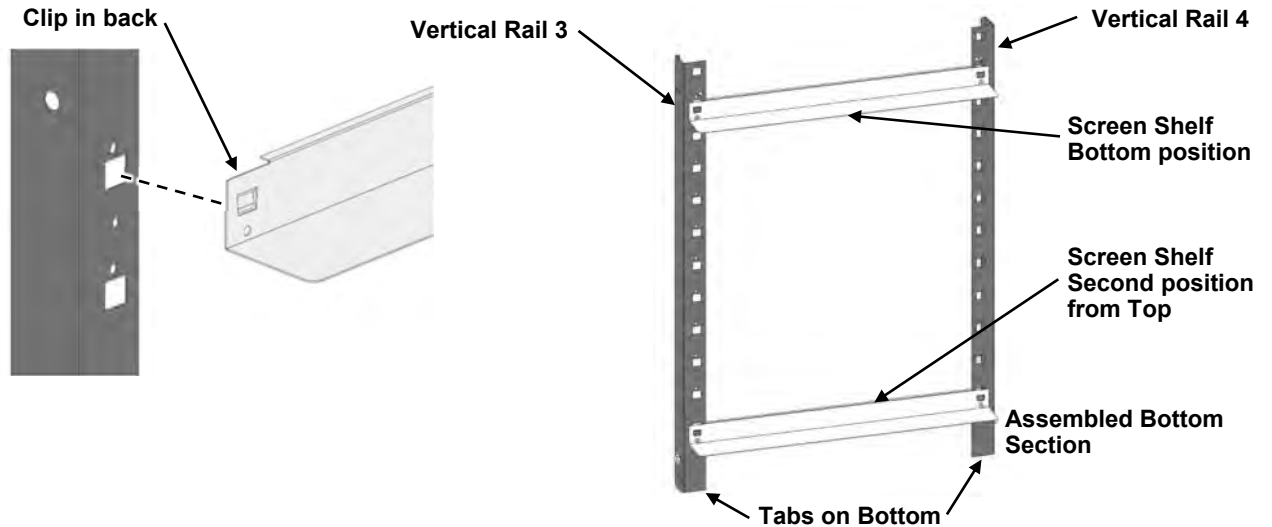


- 3) After the (2) Screen Shelves are clipped into the Vertical Rails use a 10-32 x 3/8" Phillips head bolt and serrated nut to fasten the shelf. There will be a hole under the clip on the Screen Shelf that will line up with a hole on the Vertical Rail.

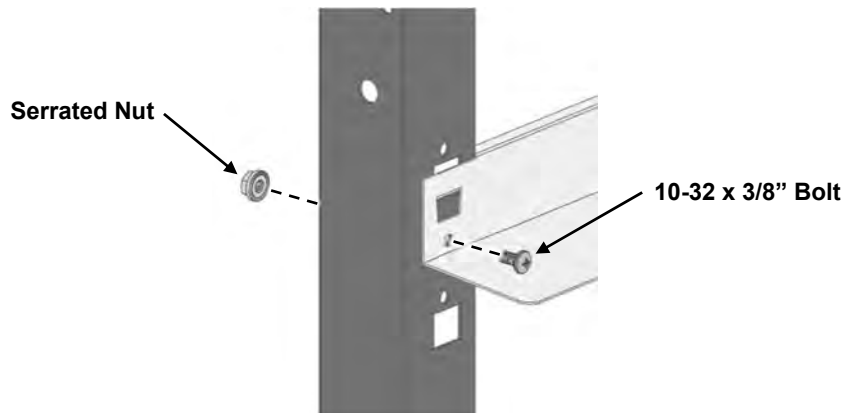


# Assembly

- 3) Repeat steps 2 and 3 for the remaining Vertical Rails marked 1 and 2.
- 4) Take (2) of the Screen Shelves and snap them into the Vertical Rails marked 3 and 4. Make sure the tabs on the rails are towards the bottom when assembling. The shelves have a clip on the back of them that will snap into the Vertical Rails. Make sure the shelves are in the second from the top position and the bottom position. See the image bellow.



- 5) After the (2) Screen Shelves are clipped into the Vertical rails use a 10-32 x 3/8" Phillips head bolt and serrated nut to fasten the shelf. There will be a hole under the clip on the Screen Shelf that will line up with a hole on the Vertical rail.

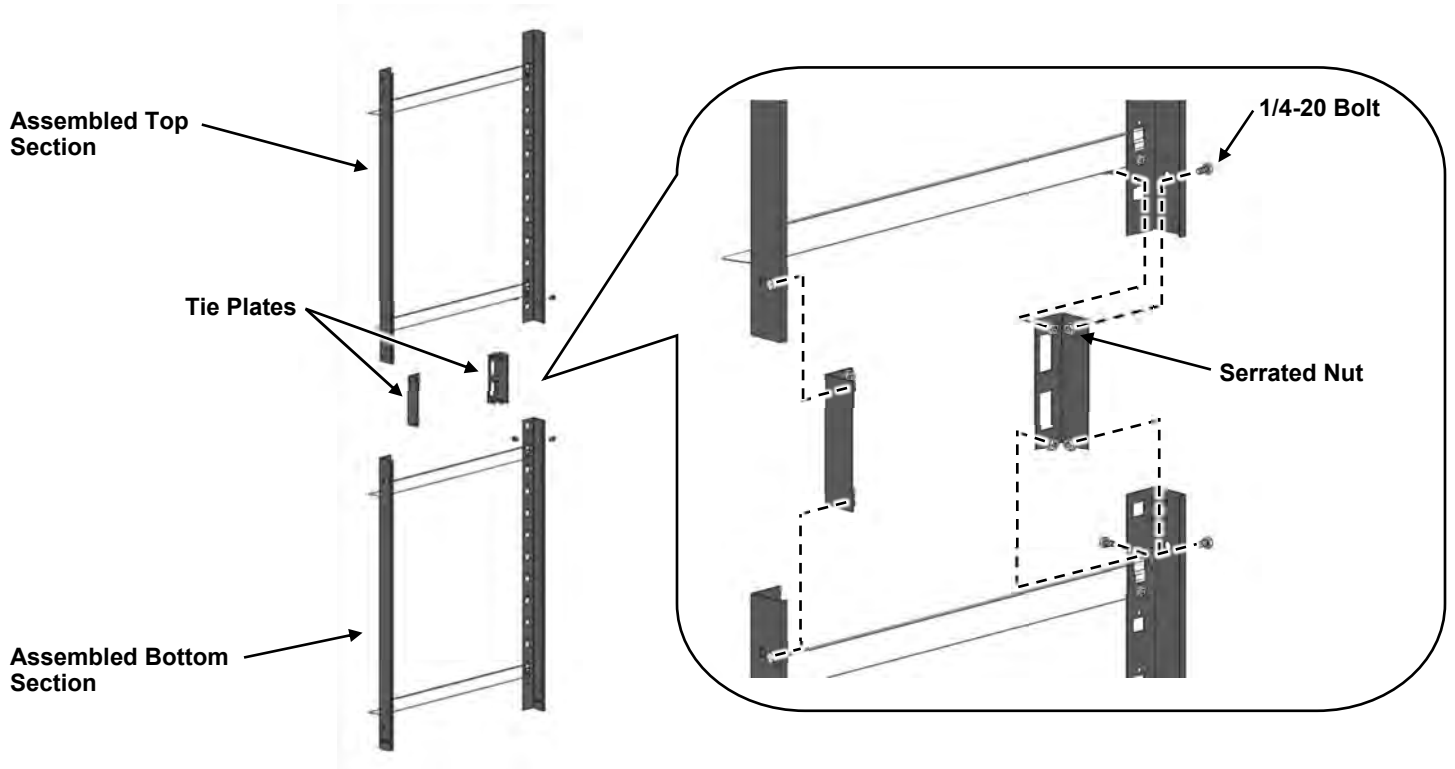


- 6) Repeat steps 4 and 5 for the remaining Vertical Rails marked 3 and 4.

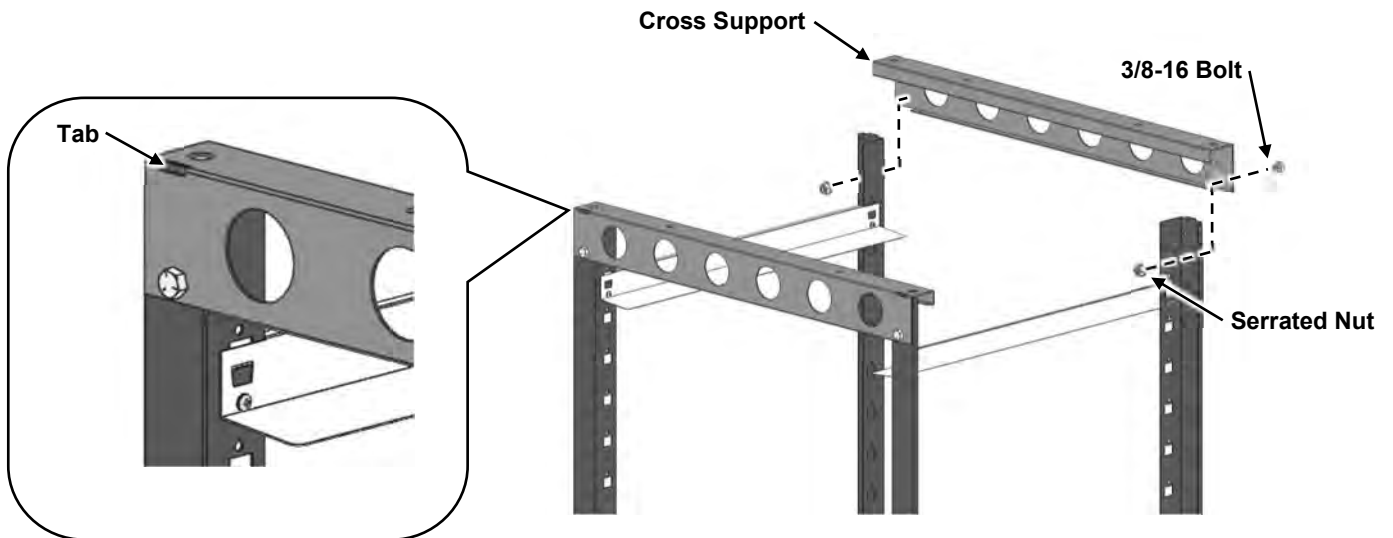
# Assembly

## Skip step 7 for the Job Cart

- 7) Using (2) Tie Plates bolt together (1) Top Section and (1) Bottom section using 1/4-20 x 1/2" bolts and serrated nuts. Take note the Tie Plates have cutouts to go around the clips on the shelves. See below image.

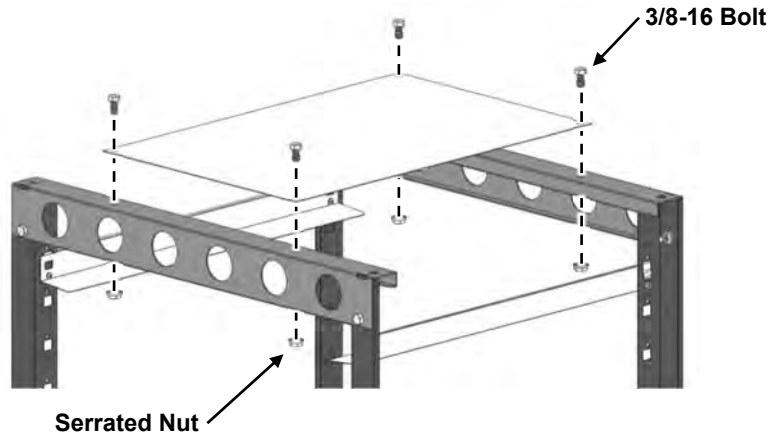


- 8) Repeat step 7 for the remaining top and bottom sections.
- 9) Install the green Cross Supports onto the Vertical Rails using 3/8-16 x 3/4" bolts and serrated nuts. The tabs on the Vertical Rails fit tightly into the Cross Supports, you may need to tap them into place.

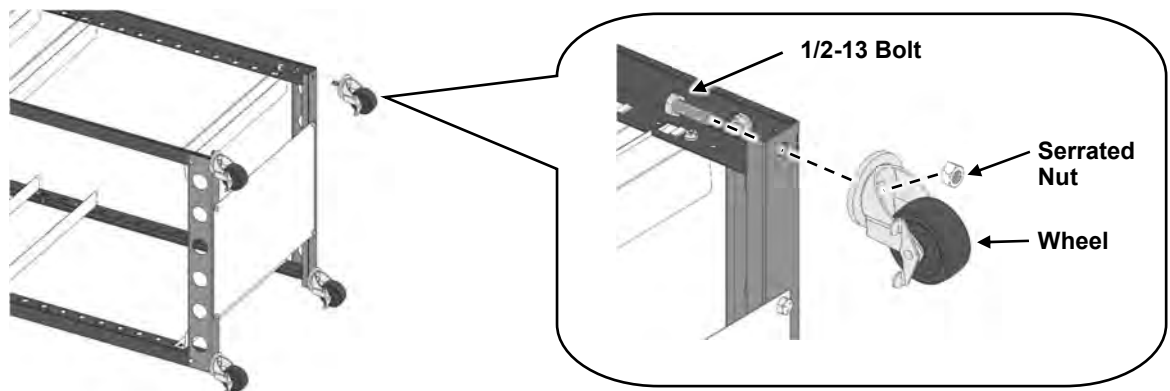


# Assembly

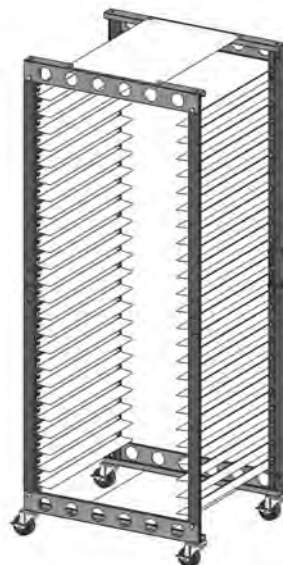
- 10)** Install the (2) Brace Supports to the Cross Supports using 3/8-16 x 3/4" bolts and serrated nuts. The Job Cart will only have (1) Cross Support on the bottom of rack.



- 11)** Flip the screen rack onto its side and install the (4) Wheels and fasten them with the 1/2-13 x 1-1/2" bolt and nut. The bolt slides down through the top of Cross Support into the wheel, so the nut will be underneath the wheel mount. See image below.

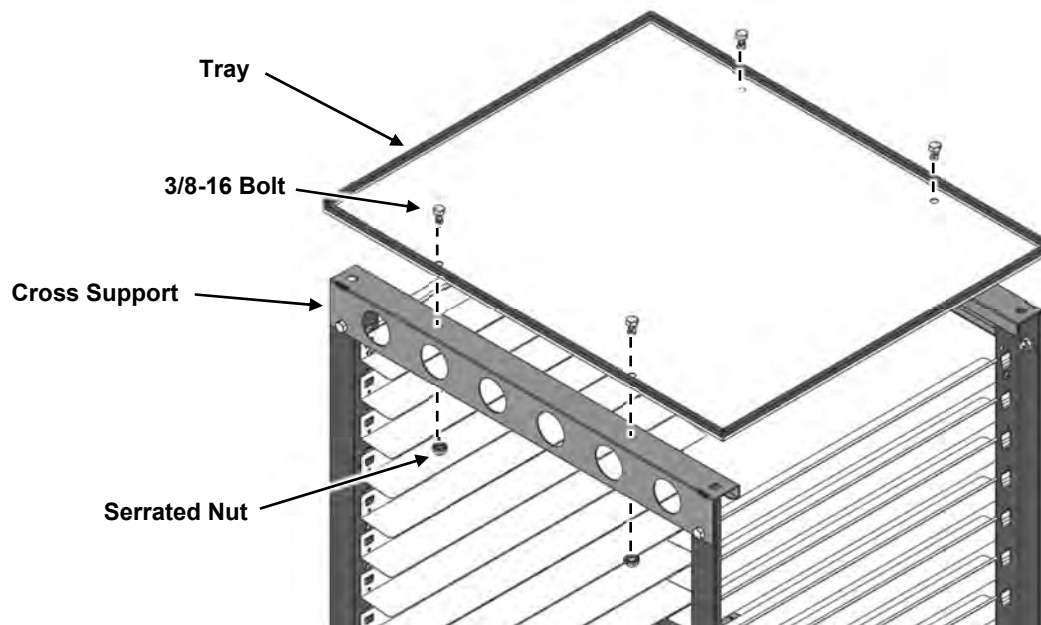


- 12)** Take the remaining Screen Shelves and install them into the vertical rails.

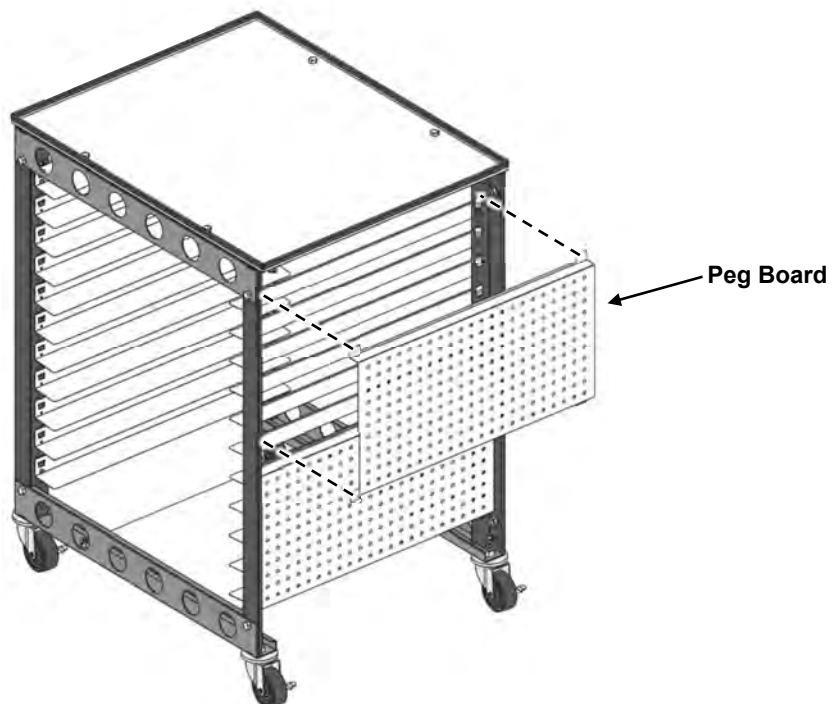


## — Assembly for Job Cart Accessories —

- 1) Install the Tray to the top green Cross Supports using 3/8-16 x 3/4" bolts and serrated nuts.



- 2) Install the Peg Boards onto the side of the screen rack using 10-32 x 3/8" bolts and serrated nuts. The Peg Board can be installed in an upper or lower position, as well as (2) Peg Boards on one side of the screen rack.



## — Assembly for Job Cart Accessories —

- 3) Install the Squeegee Shelves onto the side of the screen rack using 10-32 x 3/8" bolts and serrated nuts. The shelves will fit right under the bend on the Screen Shelf and also have a cutout to go around the clip on the back of the Screen Shelf.

