1) Install (2) wheels onto each Wheel Channel using 1/2" Nuts. 
*Tighten with (2) 3/4" open end wrenches or adjustable wrenches.*

2) Install Wheel Channels onto Center Support using (4) 3/8-16 x 3" Serrated bolts and (4) 3/8-16 Serrated Nuts. 
*Tighten with (2) 9/16" open end wrenches or adjustable wrenches.*

*Tighten with (2) 9/16" open end wrenches or adjustable wrenches.*

4) Install Upright into Upright Braces using (4) 3/8-16 x 3/4" Bolts 
*Tighten with 9/16" open end wrench or adjustable wrench.*

5) Install Pallet Channels onto Upright. Each channel hooks into the upright separately. 
*V-2000 Pallet Channel Shown Below*