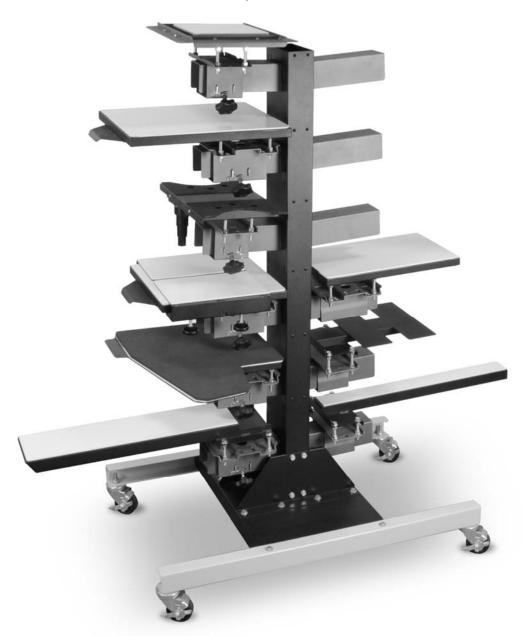
Original Instructions

Vastex VP-Cruiser

Assembly Instructions



Vastex International, Inc. 1032 N. Irving St. Allentown, Pa. 18109 USA Phone# 610 434-6004 Fax# 610 434-6607 Web Site <u>www.vastex.com</u>

Authorized Representative in Europe: Certification Experts BV Nieuwstad 100 1381 CE Weesp, The Netherlands Tel : + 31 (0) 294 – 48 33 55 Fax : + 31 (0) 294 – 41 46 87

Vastex E-mail assistance

Purchasing & Product Info: sales@vastex.com

Electrical Support: stech@vastex.com

Tech Support, Mechanical Setup, and Operation: techsupport@vastex.com

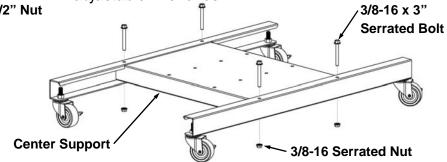
Screen Printing Issues & Support: printech@vastex.com

 Install (2) wheels onto each Wheel Channel using 1/2" Nuts.

Tighten with (2) 3/4" open end wrenches or adjustable wrenches.

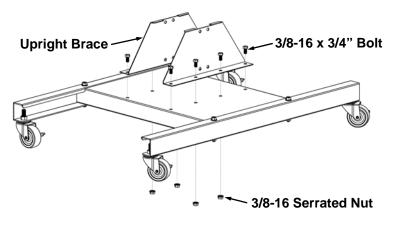
- 1/2" Nut Wheel Channel
- 2) Install Wheel Channels onto Center Support using (4) 3/8-16 x 3" Serrated bolts and (4) 3/8-16 Serrated Nuts.

Tighten with (2) 9/16" open end wrenches or adjustable wrenches.



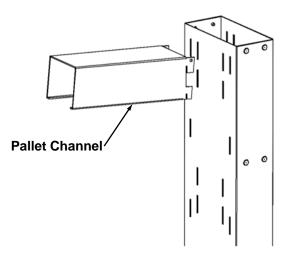
3) Install Upright Braces onto Center Support
4) In using (8) 3/8-16 x 3/4" bolts and (8) 3/8-16
Serrated nuts.

Tighten with (2) 9/16" open end wrenches or adjustable wrenches.



5) Install Pallet Channels onto Upright. Each channel hooks into the upright separately.

V-2000 Pallet Channel Shown Below



 4) Install Upright into Upright Braces using (4) 3/8-16 x 3/4" Bolts

Tighten with 9/16" open end wrench or adjustable wrench.

